

Work Order ID 95623

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Item ID: D350-567-031

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 1/15/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/15/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-031								
	Location: <u>SHIP</u>								
	PPP Rev: <u>SHIP</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

8 13/1/15 SP

13-01-15

MF 13-1-15

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Work Order ID: 95623

Parent Item: D350-567-031

Start Date: 1/15/13

Required Date: 1/15/13

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue 08-04-25 DD verified by: LL
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C632R12 Screw		Purchased	No			120	Each	40.0000	8	8			OK
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST345		40							
				123522		40			123522				
D2463 Seal		Manufactured	No			120	f	428.9303	3.75	3.75			OK
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST403		428.93028							
				72232		15.38							
				79478		0.43737							
				83542		0.04291							
				90297		413.07			90297				
D3210-1 Doubler		Manufactured	No			120	Each	3.0000	1	1			OK
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST210		3			91696				
				91696		3			83722				
D3211-1 Bracket		Manufactured	No			120	Each	2.0000	1	1			OK
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST211		2							
				79310		1			91722				
				91755		1							
D3212-1 Floor Window		Manufactured	No			120	Each	6.0000	1	1			OK
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST210		6							
				90186		6			90186				

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Work Order ID: 95623

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 1/15/13

Required Date: 1/15/13

Start Qty: 1.00

Required Qty: 1.00

~~D3213-041~~

Manufactured No

120 Each 4.0000

Door Assembly

Sm

Location

Loc Qty

Loc Code

ST211

4

82832

4

~~DT8439~~

Manufactured No

120 Each 0.0000

template

Sm

~~MS20470AD4-5~~

Purchased No

120 Each 2,264.0000

Rivet, Universal Head

Sm

Location

Loc Qty

Loc Code

GA

640

122452

640

ST336

1624

122452

1624

~~MS20470AD4-6~~

Purchased No

120 Each 3,868.0000

Rivet, Universal Head

Sm

Location

Loc Qty

Loc Code

GA

138

118927

138

ST336

1488

124231

1488

ST505

2242

123021

2242

~~MS20470AD4-7~~

Purchased No

120 Each 9,033.0000

Rivet, Universal Head

Sm

Location

Loc Qty

Loc Code

ST336

4989

122452

103

123525

4886

ST509

4044

124231

4044

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Work Order ID: 95623

Parent Item: D350-567-031

Start Date: 1/15/13

Required Date: 1/15/13

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Qty: 1.00

Required Qty: 1.00

MS21042L06

Purchased No

120 Each 147.0000

8

8

Nut

SM

Location

Loc Qty

Loc Code

ST314

147

122441

47

123900

100

122441

NAS1149DN632J

Purchased No

120 Each 273.0000

8

8

Washer

SM

Location

Loc Qty

Loc Code

ST293

273

123900

273

123900

JP 123900 13-01-15

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
					D2463-0450	NEOPRENE SEAL
					D3210-1	DOUBLER
					D3211-1	BRACKET
					D3212-1	FLOOR WINDOW
					D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET